

Mill, horizontal spindle, CNC

Reference Number: 1835

Machine:

Model: HPMC

Serial: 3175A0188-0005

Year of MFG: 1989

Description:



CNC Horizontal Milling Machine, with Pallet Changer

High Performance Machining Center; 50 taper tools, 10,000 RPM spindle. Glass Scale resolvers. 1200 I.P.M rapid travel. B-Axis is contouring. 2 pallet AWC 2 pallets included. Chip conveyer with high capacity 5 HP pump. Reliance spindle drive. Cincinnati Milacron Acramatic 850MC control (now siemens). Extra memory on control. B axis contouring, RS-232 data line interface, encoder handwheel. Thru spindle coolant. 24 tool storage pockets. Spindle oil is refrigerated. The HPMC has a rotary axis that can increment to .001 degrees

Electrics:

Volts 460, Amps 64, HP 15-20, Cycle 60, Phase 3, Main Spindle HP at 625RPM=5, 1250RPM=11, 2000RPM=15, 2500RPM=20 Duty rated HP.

Reference Number: 1834

Machine:

Model: HPMC

Serial: 3175A0188-0001

Year of MFG: 1989

Description:

CNC Horizontal Milling Machine, with Pallet Changer for parts only

High Performance Machining Center; 50 taper tools, 10,000 RPM spindle. Glass Scale resolvers. 1200 I.P.M rapid travel. B-Axis is contouring. 2 pallet AWC 2 pallets included. Chip conveyer with high capacity 5 HP pump. Reliance spindle drive. Cincinnati Milacron Acramatic 850MC control (now siemens). Extra memory on control. B axis contouring, RS-232 data line interface, encoder handwheel. Thru spindle coolant. 24 tool storage pockets. Spindle oil is refrigerated. The Hpmc has a rotary axis that can increment to .001 degrees. THIS MACHINE IS PARTS ONLY PRICE DOES NOT INCLUDE RIGGING

Electrics:

Volts 460, Amps 64, HP 15-20, Cycle 60, Phase 3, Main Spindle HP at 625RPM=5, 1250RPM=11, 2000RPM=15, 2500RPM=20 Duty rated HP.